

ABSTRACT

[0073] ~~The invention concerns a~~ process for the production of ~~cylindrical holders~~ a tubular holder for vacuum test tubes and the ~~holders~~ holder obtained therefrom. The process includes ~~the~~ the steps of inserting a straight needle into the moulded the holder and the subsequent bending of the needle, so that ~~its~~ the outer end of the needle is first connected ~~adheres~~ to the edge of a slanted support wall extending from the casing and has a terminal portion aligned with a side wall of the casing, thus facilitating the insertion of the needle into the ~~vein~~ limb of a patient. The new disposable holder is particularly useful for ~~said~~ blood sampling, ~~as it guarantees~~ because it provides for the alignment of the needle with respect to the patient's vein.